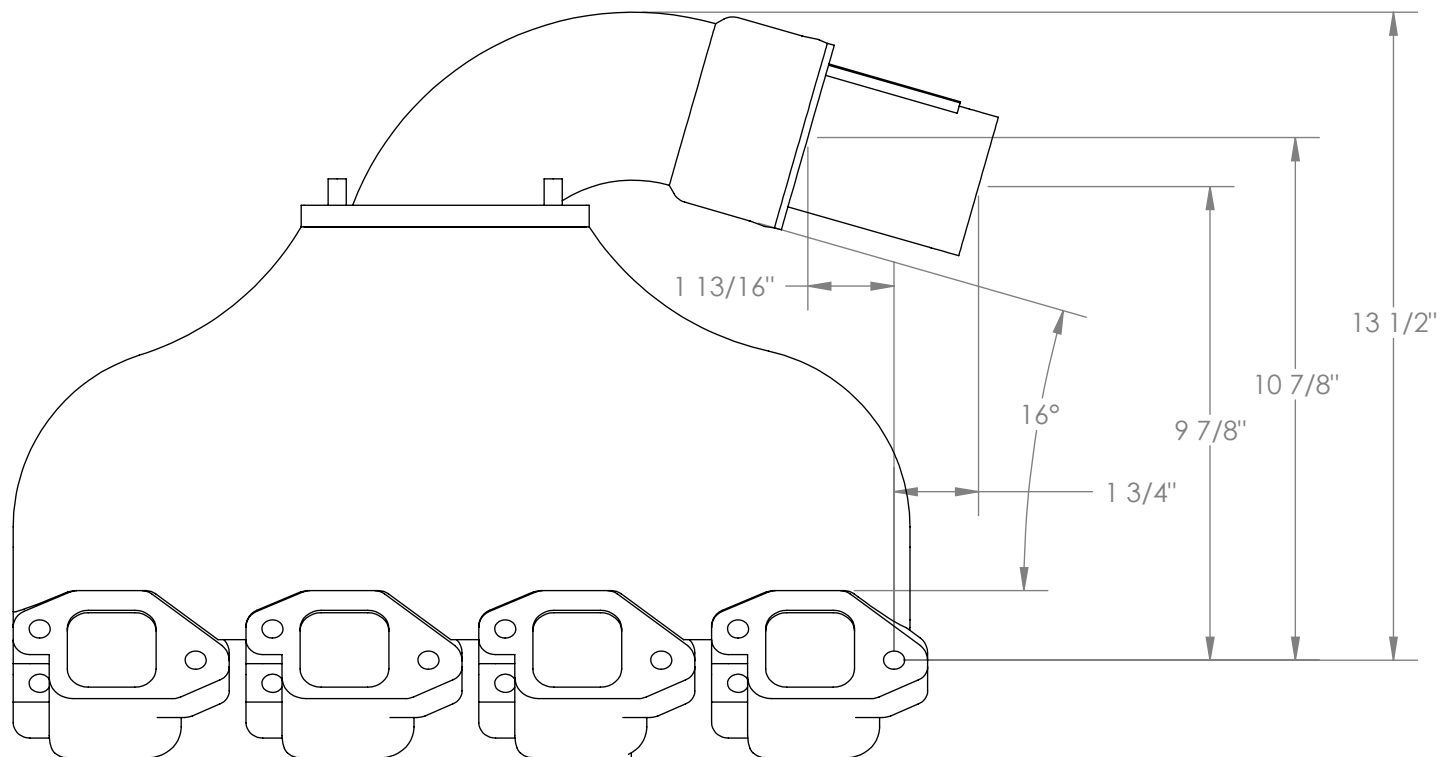


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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:

DECIMALS ANGLES

CAD GENERATED DRAWING,
DO NOT MANUALLY UPDATE

APPROVALS	DATE
DRAWN RT	10/11/05
CHECKED	
MFG ENG	
QUAL ENG	

IMCO

POWERFLOW - Big Block
SA - Type Riser
Starboard Side

MATERIAL

FINISH

DWG. NO.

REV. **A**

CAD FILE: PF-85SAK-Star

SHEET 1 OF 1